SECTION VIII (Con't.)

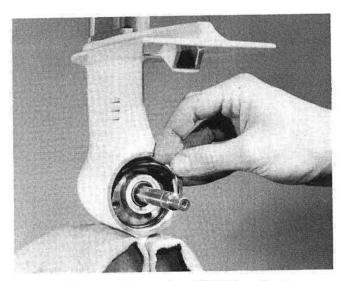


Figure 7. Removing "O" Ring Seal

2-2. Installing Bearing Cage Retainer and "O" Ring Seal

- Install "O" ring seal in groove in gear housing.
- B. Place bearing cage retainer in gear housing, align four holes in retainer with holes in bearing cage. Apply sealer (Special Tool T8983) to threads of screws. Install screws and tighten securely. See figure 8.
- C. Torque screws to 70 inch pounds.
- Install propeller and propeller nut on propeller shaft.
- E. Fill gear housing with Chrysler Outboard Gear Lube.

3. PROPELLER SHAFT BEARING CAGE PROPELLER SHAFT SEAL 05-13

3-1. Removing Propeller Shaft Bearing Cage and Seal

- A. Remove propeller shaft bearing cage retainer and "O" ring seal as outlined in Section VIII, paragraph 2-1.
- B. Slide bearing cage with seal from propeller shaft.
- C. Remove seal from bearing cage as shown in figure 9.

CAUTION

Be very careful not to damage bronze bearing when removing seal.

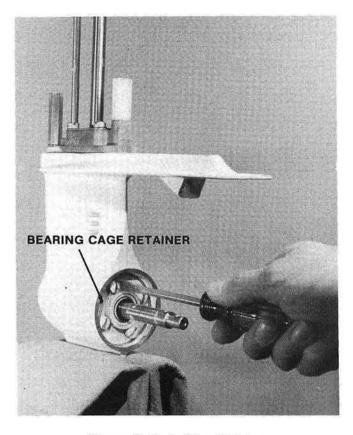


Figure 8. Installing Retainer

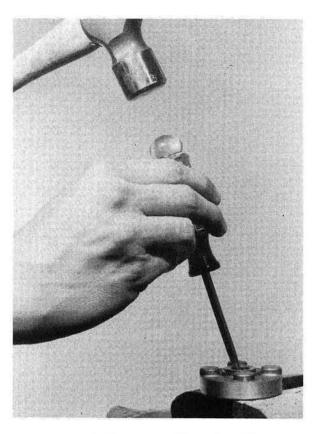


Figure 9. Removing Propeller Shaft Seal