

**8** 9. Remove the lower mount covers as necessary.

**9** 10. Remove the lower mount assemblies as necessary. Lubricate with soapy water and carefully pry at both ends.

11. Refer to **Cleaning and Inspection**, at the beginning of this section.

### Assembly

1. Lightly coat both sides of a new gasket with *OMC Gasket Sealing Compound* and position the gasket and water plate.

**10** 2. Apply *OMC Gasket Sealing Compound* to the retaining screws and torque them to 60-84 in. lbs. (7-9 N·m).

3. Coat a new cover gasket with *OMC Gasket Sealing Compound*.

4. Place the gasket and cover on the water plate.

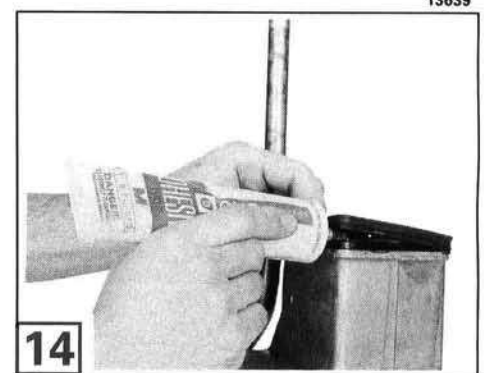
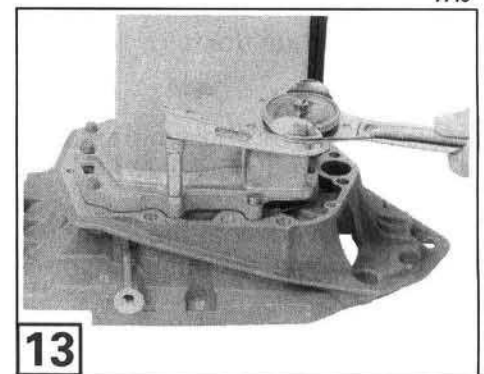
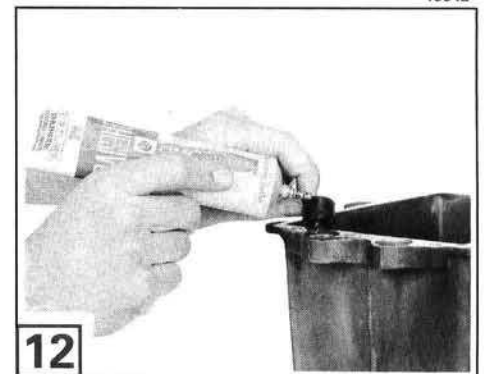
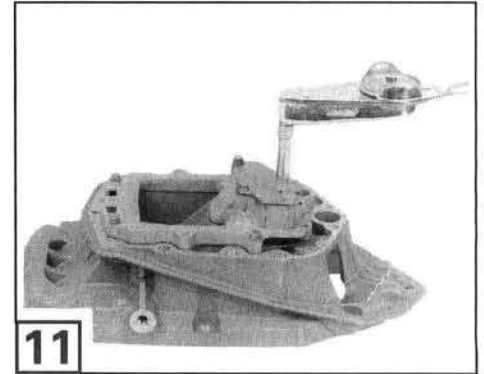
**11** 5. Torque the cover retaining screws to 60-84 in. lbs. (7-9 N·m).

**12** 6. Coat the outside diameter of a new water tube grommet with *OMC Adhesive M*. Install grommet in the inner exhaust housing. Install the water tube.

7. Lightly coat both sides of a new inner exhaust housing gasket with *OMC Gasket Sealing Compound* and install it.

**13** 8. Install the inner exhaust housing. Torque the screws to 60-84 in. lbs. (7-9 N·m).

**14** 9. If removed, install a new lower seal, inner exhaust housing. Coat the seal inside diameter with *OMC Adhesive M*.



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