

HOW TO USE THIS MANUAL

MANUAL FORMAT

All of the procedures in this manual are organized in a sequential, step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanations of all disassembly, repair, assembly, and inspection operations.

For instance, the condition of a faulty component will precede an arrow symbol and the course of action required will follow the symbol.

- Bearings

Pitting/scratches → Replace.

To assist you in finding your way through this manual, the section title and major heading is given at the top of every page.

MODEL INDICATION

Multiple models are mentioned in this manual and their model indications are noted as follows.

Model name	200HETO	225FETO	L225FETO	225GETO	250BETO	L250BETO
USA and Canada name	V200TR	S225TR	L225TR	V225TR	S250TR	L250TR
Indication	200HETO	225FETO	L225FETO	225GETO	250BETO	L250BETO

ILLUSTRATIONS

The illustrations within this service manual represent all of the designated models.

CROSS REFERENCES

The cross references have been kept to a minimum. Cross references will direct you to the appropriate section or chapter.